

Mould texture production process, types and notes

A.Mould texture production process: Washing-Stick-Chemical testing- surface treatment-Printing- Chemical Engraving-Surface treatment-QC-Anti-rust treatment- Packing.

B.Mould texture types: Polishing/Thin EDM texture/Chemical Etch/Engraving/Plating/Blasting



C.Mould texture notice:

- 1、 Confirm texture range, finished product drawing, mold drawing and molding parts.
- 2、 Determination of mould steel.
- 3、 If exists EDM.
- 4、 Existence and conditions of welding.
- 5、 Mould hardness (heat treatment, nitriding).
- 6、 Draft angle of the mould.
- 7、 Are there coordinated or dis-coordinated related products (finished products)?
- 8、 Type of molding material.
- 9、 Mould numbers.
- 10、 Confirm texture size and the polishing degree of the surface.
- 11、 Check out the scratch of the mould surface and rust.